



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB072610-H-A-A01
Job Sheet 191913



Part No: RB072610-H-A-A01

Job Qty: 8 pcs

Part Name: Skidtube Attachment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/12/19

Job Tracking No:

Due Date: 5/21/19 *5/30/2019*

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RB072610-H-A Rev.5 IPP Rev. A 19.03.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	8 pcs	5/21/19	5/21/19	0.00	0.00	Purchasing - 1		<i>[Signature]</i> MAY 30 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	8 pcs	5/21/19	5/21/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		<i>[Signature]</i> MAY 30 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S185488



Part: RB072610 - H - A - A01

Job No: 191913

Serial No/Batch: S185488

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 05/30/19

Plex 3/12/19 1:03 PM dart.Lussier.Patrick

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120 QC 6	8 pcs	5/21/19	0.00 0.00		QC 6 - 42	JUN 21 2019
					QC 6 - 9	DAS
					QC 6 - 68	81 DAS
					QC 6 - 61	9-89 40
130 Packaging 3-1 - Stock - B4B	8 pcs	5/21/19	0.00 0.00		Packaging 3 - 1 - B4B	9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	8 pcs	5/21/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	DAS JUL 03 2019
					QC 21 - FG - 53	21 9-89

Part Op **100** - 1-Issue P/O to METEC P/O: 042668 MANUFACTURE RB072610-HA-01A AS PER DWG Certificate of Descriptions: conformity is required

110 - 1-Receive & Inspect for Damage & Mat'l Certs.

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

XB *[Signature]* 12 March 2019

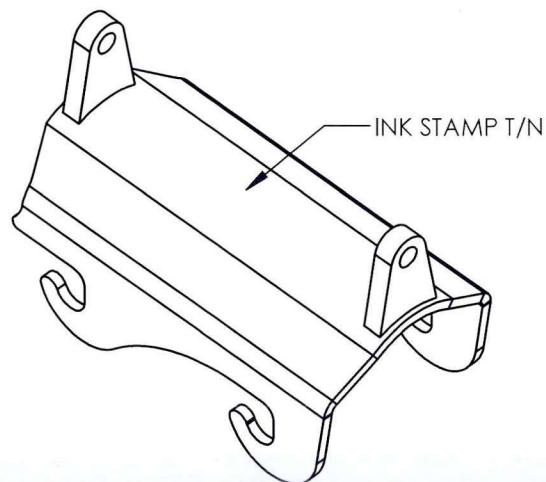
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-A-A01P	Skidtube Attachment	8 Ea (1 ea)	100-Purchasing	<u>S185487</u>
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB072610-H-A-A01P	8	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		A03 CHANGED FOLDED WIDTH FROM 3.56 TO 3.745.	3/9/2011	JAG	
2		A03 INCREASED WIDTH FROM 3.745 TO 3.81 min. TO 3.84 max.	4/12/2011	JAG	
3		A03 INCREASED TOLERANCE ON 3.825 TO ± 0.060 .	6/28/2012	JAG	SE
4	15-0342	A01 CH'D NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CH'D FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLOW FED #13538.	10/28/2015	RJC	JAG
5	17-0145	UPDATED TO NEW DRAFTING STANDARD. ADDED INK STAMP T/N SHT 1. -A01 CH'D P/N WAS RB072610-H-A0 IS RB072610-H-A-A01. DELETED INK STAMP T/N NOTE. -A03 CH'D P/N WAS RB072610-H-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 ± 0.060 . ADDED DIM 3.450 ± 0.060 . CH'D MAT'L WAS 1018/1020 IS 1018/1020 CR. -A05 CH'D P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CH'D MAT'L WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG

PICK



NOTE:
USED ON MODEL: EUROCOPTER AS350, AS355 & EC120.

Done.

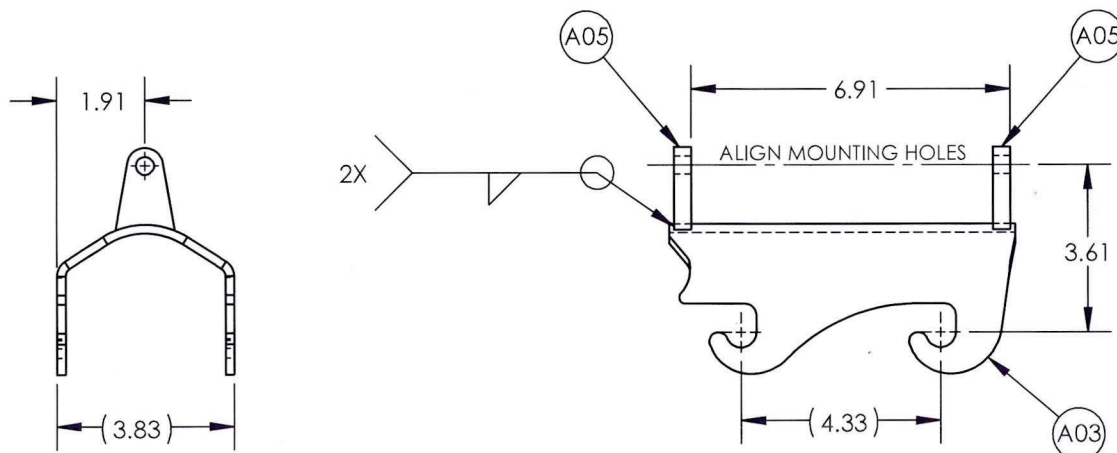
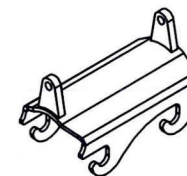
DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1 SURFACES = 125/	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SPEC DRAWN BY: PERRITT CHECKED: DD 06/22/2017 OPPS APPR: AA 06/26/2017 QA APPR: JL 06/28/2017 APPROVED: JAG 07/07/2017	USED ON MODEL SEE NOTE
SCALE 1:3	DATE 3/9/2011 SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-A01	2	WELDMENT			2
	1		-A03		BODY	1018/1020 CR		3
	2		-A05		TAB	A514		4
	ASSY -A01							

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	15-0342	A01 CH'D NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CH'D FINISH WAS FORREST T-5920 S9 IS POWDERCOAT YELLOW FED #13538.	10/28/2015	RJC	JAG
5	17-0145	-A01 CH'D P/N WAS RB072610-H-A0 IS RB072610-H-A-A01. DELETED INK STAMP T/N NOTE.	6/20/2017	RJC	JAG

Richard Opp TL?



scribble = P"

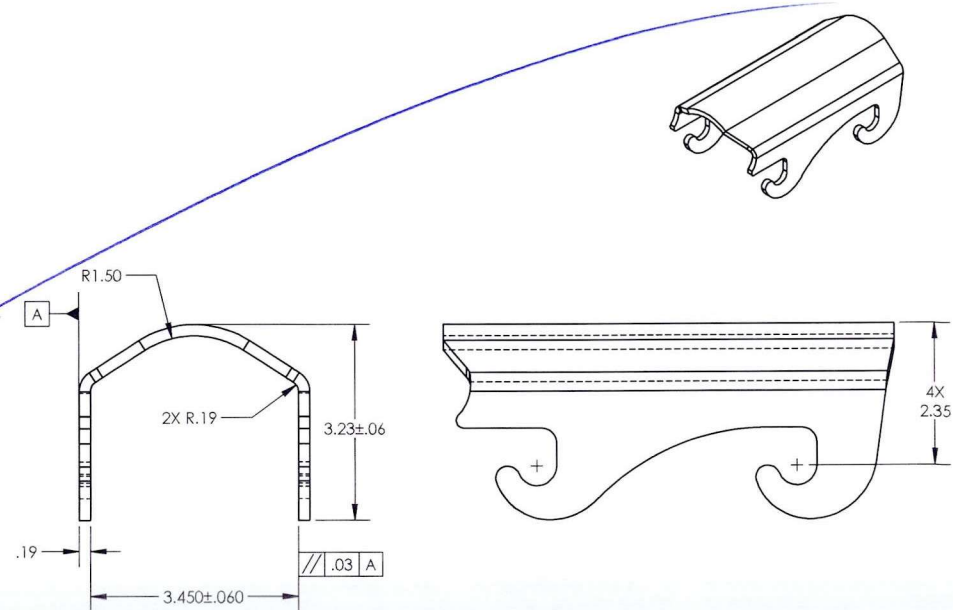
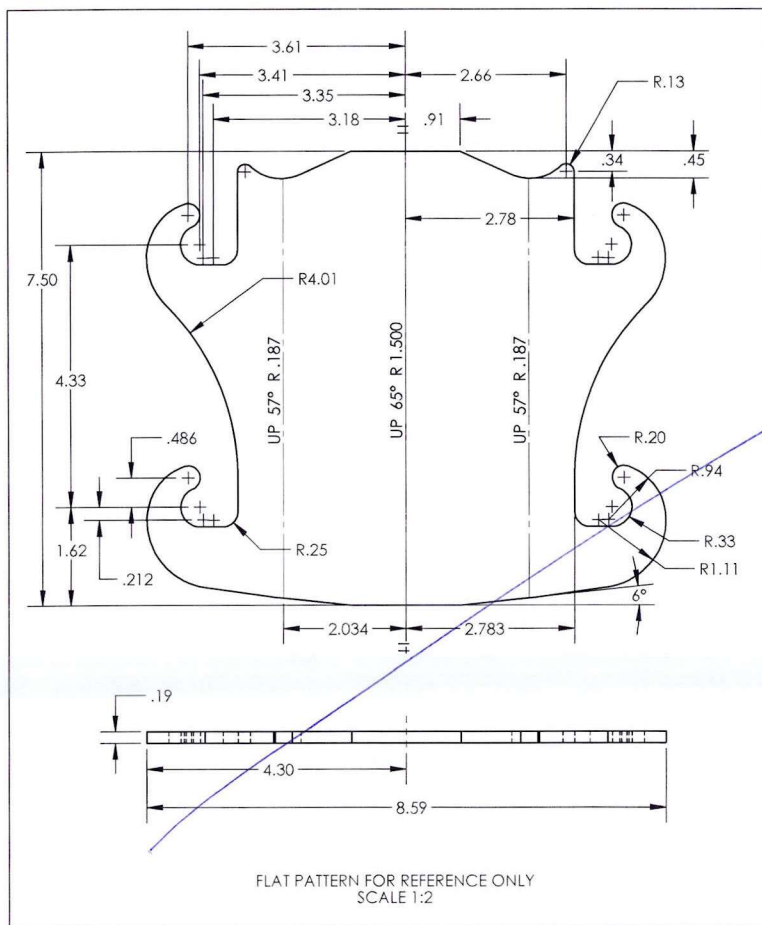
A01

WELDMENT

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A-A01	REV 5
MAT'L HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: PERRITT CHECKED: DD 06/22/2017 OPPTS APPR: AA 06/26/2017 QA APPR: JL 06/28/2017 APPROVED: JAG 07/07/2017	
USED ON MODEL SEE SHT 1 NOTE	
SCALE 1:4	DATE 3/9/2011
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		A03 CHANGED FOLDED WIDTH FROM 3.56 TO 3.745.	3/9/2011	JAG
2		A03 INCREASED WIDTH FROM 3.745 TO 3.81 MIN. TO 3.84 MAX.	4/12/2011	JAG
3		A03 INCREASED TOLERANCE ON 3.825 TO ± 0.00 .	6/28/2012	JAG
5	1740145	A03 CHD F/N WAS RB072610-H-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 ± 0.00 , ADDED DIM 3.450 ± 0.00 . CHD MATL WAS 1018/1020 IS 1018/1020 CR.	6/20/2017	RJC
				JAG



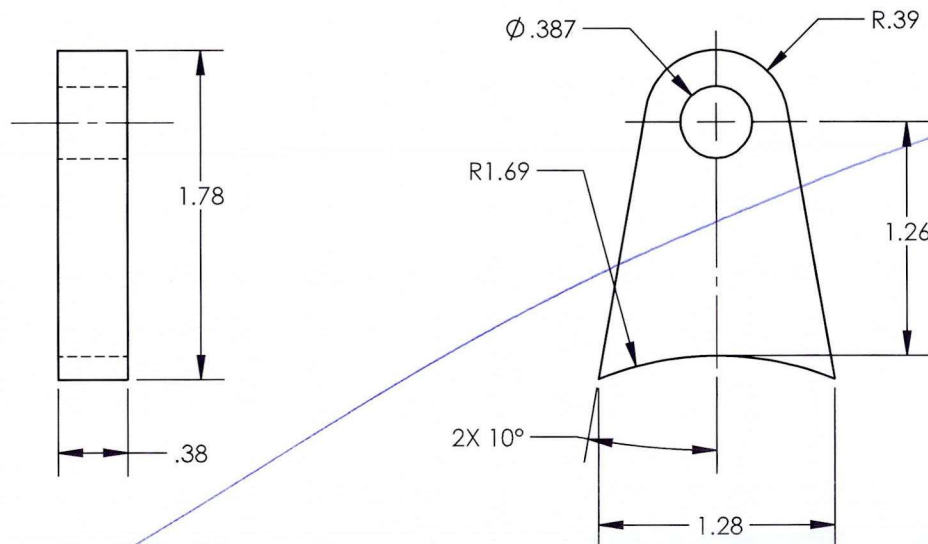
A03

BODY

DART AEROSPACE	
TITLE GROUND HANDLING WHEELS	
DWG NO. RB072610-H-A-A03	REV 5
MATERIAL 1018/1020 CR	
FINISH SEE -A01	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS $\pm 1/16$ XX $\pm .03$ ANGLES $\pm 1^\circ$ X $\pm .1$ SURFACES ± 125
SPEC: 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: PERRITT	
CHECKED: DD 06/22/2017	USED ON MODEL
OPPS APPR: AA 06/26/2017	SEE SHT 1 NOTE
QA APPR: JL 06/28/2017	
APPROVED: JAG 07/07/2017	
SCALE 1:2	DATE 3/9/2011
SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0145	-A05 CH'D P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CH'D MATL WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG



(A05)

TAB

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-A-A05	REV 5
MAT'L A514	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
TREAT	.XX $\pm$.03 ANGLES $\pm$ 1°
FINISH SEE -A01	.X $\pm$.1 SURFACES = 125/
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: PERRITT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DD 06/22/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 06/26/2017	USED ON MODEL
QA APPR: JL 06/28/2017	SEE SHT 1 NOTE
APPROVED: JAG 07/07/2017	
SCALE 1:1	DATE 3/9/2011
SHEET 4 OF 4	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042868



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042868
PO Date: 3/12/19
Due Date: 5/21/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191913	RB072610-H-A-A01P			Skidtube Attachment REV 5	Firmed	-	5/21/19 5/30/2019 8 X	8 Ea	0 Ea	8 Ea	\$187.30/Ea	\$1,498.40
Grand Total:													\$1,498.40

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 3/12/19 1:02 PM dart.Lussier.Patrick



METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25264
Shipment Date: 17-May-2019
Ship Via: Pick up at METEC
Order Number: 3603
Order Date: 03/13/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO42868 ✓
Terms: Net 60 Days

DAS
81
9-89

----- Quantity -----									Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>		<u>Number</u>
1	8	8 ✓	0	0	EA	RB072610-H-A-A01P Skidtube Attachment - Weldment	5		3603-01

RECEIVED

MAY 30 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.

Page 1 of 1



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
8	RB072610-H-A-A01P	Skidtube Attachment - Weldment	5	42868

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, May 21, 2019